



# Southeastern Aluminum Products

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## **Standard Specifications for Signature Frameless By-Pass**

Units shall be Signature By-Pass tub or shower enclosures as manufactured by Southeastern Aluminum Products, Jacksonville, Florida.

### **MATERIALS:**

Structural metal shall be extruded aluminum – 6463 alloy, T-6 temper-brite dip anodized with polished finish or powder coated. Glass shall be 1/4" or 3/8" Safety Tempered Glass with no-shiner edgework to meet or exceed ANSI 97.1–2004-UA and/or CPSC 16CFR–1201-III requirements. Towel bars shall be plated brass or powder-coated brass or plated stainless steel or powder coated stainless steel. All fasteners shall be stainless steel; different grades are permissible.

### **CONSTRUCTION:**

Each enclosure panel shall have two extruded aluminum hangers – 6463 alloy, T-6 temper-brite dip anodized or powder coated finish. Hangers are customer installed per specifications outlined in installation instructions. Each hanger is provided with three stainless steel setscrews and clamp bar to clamp the hangers to the glass. An allen wrench is provided. Each hanger also has a suspension roller with encased ball bearings and five individual adjustment setting. Sill track shall have a strip of extruded vinyl for proper glass position and smooth operation. Each glass panel shall have holes pre-drilled for towel bar installation through the glass.

### **INSTALLATION:**

Installation shall be made according to Manufacturer's instructions and drawings included with all units. Headers and sill tracks shall be shipped extra length to allow exact cutting at time of installation.

### **LIMITED WARRANTY:**

Southeastern Aluminum's products are guaranteed for a period of one year from date of purchase against defects in material or workmanship. This warranty is limited to repair or replacement of defective units at the option of Southeastern Aluminum Products. This warranty is void if the unit shows any signs of physical abuse or neglect or there is evidence of improper installation. Southeastern Aluminum Products is not responsible for any damages or injury to persons or property except for replacement or repair of defective units.